



## SIZING TABLE

O.D.	BWG	Erosion	Diameter Range (inches)		Diametral Oversize or % Wall Erosion			USE THIS InstaPlug™
<b>7/16</b>	<b>16</b>	Light	0.319	to 0.339	( + 0.020	or 20%	)	344
		Heavy	0.339	to 0.359	( + 0.040	or 31%	)	364
	<b>18</b>	Light	0.351	to 0.371	( + 0.020	or 20%	)	376
		Heavy	0.371	to 0.391	( + 0.040	or 41%	)	396
	<b>20</b>	Light	0.380	to 0.404	( + 0.025	or 36%	)	409
		Heavy	0.404	to 0.414	( + 0.035	or 50%	)	419
<b>1/2</b>	<b>16</b>	Light	0.380	to 0.404	( + 0.022	or 17%	)	409
		Heavy	0.404	to 0.437	( + 0.055	or 42%	)	442
	<b>18</b>	Light	0.414	to 0.437	( + 0.023	or 23%	)	442
		Heavy	0.437	to 0.464	( + 0.050	or 51%	)	469
	<b>20</b>	Light	0.443	to 0.464	( + 0.022	or 31%	)	469
		Heavy	0.464	to 0.492	( + 0.050	or 71%	)	497
<b>9/16</b>	<b>16</b>	Light	0.443	to 0.477	( + 0.032	or 25%	)	482
		Heavy	0.477	to 0.506	( + 0.060	or 46%	)	511
	<b>18</b>	Light	0.477	to 0.506	( + 0.028	or 29%	)	511
		Heavy	0.506	to 0.538	( + 0.060	or 61%	)	543
	<b>20</b>	Light	0.506	to 0.538	( + 0.032	or 46%	)	543
		Heavy	0.538	to 0.569	( + 0.064	or 91%	)	574
<b>5/8</b>	<b>16</b>	Light	0.506	to 0.538	( + 0.030	or 23%	)	543
		Heavy	0.538	to 0.569	( + 0.060	or 46%	)	574
	<b>18</b>	Light	0.538	to 0.569	( + 0.028	or 29%	)	574
		Heavy	0.569	to 0.600	( + 0.059	or 60%	)	605
	<b>20</b>	Light	0.569	to 0.600	( + 0.031	or 45%	)	605
		Heavy	0.600	to 0.633	( + 0.064	or 91%	)	638
<b>3/4</b>	<b>16</b>	Light	0.633	to 0.666	( + 0.032	or 25%	)	671
		Heavy	0.666	to 0.694	( + 0.060	or 46%	)	699
	<b>18</b>	Light	0.666	to 0.694	( + 0.028	or 29%	)	699
		Heavy	0.694	to 0.726	( + 0.060	or 61%	)	731
	<b>20</b>	Light	0.694	to 0.726	( + 0.032	or 46%	)	731
		Heavy	0.726	to 0.759	( + 0.065	or 93%	)	764
<b>7/8</b>	<b>16</b>	Light	0.759	to 0.791	( + 0.032	or 25%	)	796
		Heavy	0.791	to 0.819	( + 0.060	or 46%	)	824
	<b>18</b>	Light	0.791	to 0.819	( + 0.028	or 29%	)	824
		Heavy	0.819	to 0.851	( + 0.060	or 61%	)	856
	<b>20-22</b>	Light	0.819	to 0.851	( + 0.032	or 46%	)	856
		Heavy	0.851	to 0.884	( + 0.065	or 93%	)	889
<b>1</b>	<b>16</b>	Light	0.884	to 0.917	( + 0.032	or 25%	)	922
		Heavy	0.917	to 0.945	( + 0.060	or 46%	)	950
	<b>18</b>	Light	0.917	to 0.945	( + 0.028	or 29%	)	950
		Heavy	0.945	to 0.977	( + 0.060	or 61%	)	982
	<b>20-22</b>	Light	0.945	to 0.977	( + 0.032	or 46%	)	982
		Heavy	0.977	to 1.007	( + 0.062	or 89%	)	1012



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